

## FACE FOAM FREE PROTECTIVE EYEWEAR WITH INNER LINER AND VENT

### FIELD OF THE INVENTION

1 The present invention provides protective eyewear for indoor and outdoor activities. In  
i 5 particular the present invention provides eyewear with a flexible inner liner that protects the  
wearer's eyes from wind, dust, moisture, glare, allergens, and damaging ultraviolet radiation,  
while preventing lens fogging with a direct or indirect venting system.

### BACKGROUND OF THE INVENTION

10 Many individuals have sensitive eyes that may become aggravated by various indoor and  
outdoor activities. Contact lens wearers are one example of this population, which can find even  
a short hike in the park difficult, particularly on dry, windy days when their lenses are more  
prone to becoming displaced. In addition, millions of Americans suffer from dry eye syndrome,  
a condition characterized by a decline in the quality or quantity of tears bathing the eye, resulting  
15 in constant eye irritation. Exposure to wind, sunlight and allergens can exacerbate dry eye  
syndrome leading to ulceration of the cornea, and eventual loss of vision.

Protective eyewear of the prior art for use in sports and the like, typically includes an  
inner liner made of foam configured to fit between a safety glass frame and a wearer's face.  
Eyewear having a foam component contacting the wearer's face, though suitable for activities  
20 such as skiing and motorcycle riding, is found to be objectionable for everyday use. Specifically,  
wearers frequently find eyewear with a foam liner to be overly confining. Moreover, foam liners  
quickly become saturated with sweat during use in sports, and wear out over time with minimal  
to frequent usage.

Thus, there is a need in the art for eyewear that provides more protection than a typical  
25 pair of glasses and perhaps less than a pair of goggles. Specifically, there is a need for eyewear  
that is suitable for blocking wind, dust, moisture, glare, allergens, and harmful ultraviolet  
radiation, which is also fashionable, comfortable, durable and fog-resistant.

### SUMMARY OF THE INVENTION

30 The present invention provides protective eyewear for indoor and outdoor activities. In  
particular the present invention provides eyewear with an inner liner that protects the wearer's

eyes and skin from wind, dust, moisture, glare, allergens, and damaging ultraviolet radiation, while preventing lens fogging with a direct or indirect venting system.

Specifically, the present invention provides eyewear inserts for protecting a wearer's eyes, comprising: a flexible or semi-rigid anatomically-molded inner liner comprising a front surface that closely contacts an inner surface of an eyewear frame or lens, and a back surface that substantially contacts skin around a wearers eyes, so that one or more deadspaces are created between the eyewear frame or lens and the wearer's eyes, by substantially filling the gap between the eyewear frame or the lens and the skin around a wearer's eyes, wherein the liner does not comprise face foam and wherein the inner liner is sized for attachment to an inner surface of an eyewear frame or co-molded as part of an eyewear frame. In some embodiments, the insert comprises a vent that channels airflow through the deadspaces. In a subset of these embodiments, the vent comprises a filter-like material. In some preferred embodiments, the inner liner is made of a durable, flexible material for accommodating a plurality of face sizes, while in other embodiments, the inner liner is made of a durable, semi-rigid material for accommodating a single face size. In some embodiments, the insert is retrofitted to an existing eyewear. The present invention also provides eyewear inserts, wherein the insert is releasably attached to an eyewear frame by a means selected from but not limited to screws, Velcro, clips, and temple slip, while in other embodiments, the insert is permanently attached to an eyewear frame. In some embodiments, the insert is configured to fit within an eyewear frame comprising side windows. In some preferred embodiments, the insert is configured to fit within an eyewear frame comprising prescription lenses of any thickness. In additional preferred embodiments, the vent is an indirect vent comprising a plurality of upper baffled vents and a plurality of lower baffled vents. In other embodiments, the vent is a direct vent comprising a plurality of upper vents and a plurality of lower vents. In some embodiments, the baffled vents of the insert comprise staggered vent grooves for forcing incoming air to make a ninety-degree turn before entering the deadspaces. Also provided are eyewear inserts, wherein the vent comprises venturi tunnels. In some embodiments, the back surface of the insert comprises a serrated pattern for reducing sweating and discomfort. In some embodiments, the front surface of the insert comprises a concave groove permitting air to pass between the deadspaces. In some preferred embodiments, the insert is made of thermoplastic rubber.

Moreover, the present invention provides protective eyewear comprising an eyewear frame having temple bars or a strap, and an eyewear insert for protecting a wearer's eyes, wherein the eyewear insert comprises: a flexible or semi-rigid anatomically-molded inner liner comprising a front surface that closely contacts an inner surface of an eyewear frame or lens, and  
5 a back surface that substantially contacts skin around a wearers eyes, so that one or more deadspaces are created between the eyewear frame or lens and the wearer's eyes, by substantially filling the gap between the eyewear frame or the lens and the skin around a wearer's eyes, wherein the liner does not comprise face foam and wherein the inner liner is sized for attachment to an inner surface of an eyewear frame or co-molded as part of an eyewear frame. In some  
10 preferred embodiments, the eyewear frame and the insert are made of a durable, flexible material suitable for accommodating a plurality of face sizes by flattening the eyewear frame and insert, upon spreading the temple bars. In some embodiments, the eyewear frame is made of a plastic material. In a subset of these embodiments, the plastic material is GRILAMID. The present invention also provides embodiments, wherein the eyewear frame comprises a vent that channels  
15 airflow through the deadspaces. In some embodiments, the eyewear frame comprises a front surface and a back surface, and wherein the back surface of the eyewear frame comprises a concave groove permitting air to pass between the deadspaces. In some embodiments, the eyewear frame comprises: a single aperture suitable for use with a single shield-like lens; two apertures suitable for use with two lenses; or four apertures suitable for use with two main lenses  
20 and two side lenses. In some preferred embodiments, the temple bars of the eyewear frame comprise a means for adjusting temple length. In some particularly preferred embodiments, the protective eyewear comprises a means for panoscopic angle adjustment located between the temple bars and the eyewear frame, within the temple bars or within the eyewear frame.

Additionally, the present invention provides protective eyewear comprising at least one  
25 lens, an eyewear frame having temple bars or a strap, and an eyewear insert for protecting a wearer's eyes, comprising: a flexible or semi-rigid anatomically-molded inner liner comprising a front surface that closely contacts an inner surface of an eyewear frame or lens, and a back surface that substantially contacts skin around a wearers eyes, so that one or more deadspaces are created between the eyewear frame or lens and the wearer's eyes, by substantially filling the gap  
30 between the eyewear frame or the lens and the skin around a wearer's eyes, wherein the liner does not comprise face foam and wherein the inner liner is sized for attachment to an inner

surface of an eyewear frame or co-molded as part of an eyewear frame. In some embodiments, the at least one lens is polarized. In some preferred embodiments, the at least one lens provides at least 95% protection from harmful UVA and UVB rays, and/or filters at least 95% of the harmful high-energy visible light. In some embodiments, the at least one lens transmits from 12% to 98% visible light. The present invention provides protective eyewear, wherein the at least one lens is made of a plastic material. In a subset of these embodiments, the plastic material is selected from the group consisting of CR39, polycarbonate, polyurethane, and MELANITE. In other embodiments, the at least one lens is made of a glass. In some preferred embodiments, the at least one lens is a prescription lens, is a double-paned lens, comprises an antifog means, and/or is interchangeable. In some embodiments, the eyewear frame is substantially hidden behind the at least one lens.

#### **BRIEF DESCRIPTION OF FIGURES**

FIG. 1 is a top view of an eyewear frame and an eyewear insert of the present invention.

FIG. 2 is a front view of the eyewear frame and eyewear insert of FIG. 1.

FIG. 3 is a side view of the eyewear insert of the previous figures.

FIG. 4 is a top view of the eyewear insert of the previous figures.

FIG. 5 is a front view of the eyewear insert of the previous figures.

FIG. 6. is a side view of the eyewear frame and eyewear insert of the previous figures, depicting an aperture in the frame for a main lens, as well as an aperture for an optional side lens.

FIG. 7 is a side view of a second exemplary eyewear insert of the present invention.

FIG. 8 is a top view of the eyewear insert of FIG. 7.

FIG. 9 is a front view of the eyewear insert of FIG. 8.

FIG. 10 is a side view of the eyewear frame and eyewear insert of FIG. 9.

FIG. 11 is a top view of an additional embodiment of the present invention comprising an eyewear frame with co-molded insert and a lens.

FIG. 12 is a front view of the protective eyewear of FIG. 11. The dotted lines depict the eyewear insert configuration covered by the lens.

## Definitions

As used herein, the term “face foam” refers to a lightweight material in cellular form, made by introducing gas bubbles during manufacture, which contacts a wearer’s face when used as an eyewear insert or back surface thereof.

5 As used herein, the terms “thermoplastic rubber” and “thermoplastic elastomer” refer to a polymer blend or compound, which above its melt temperature, exhibits a thermoplastic character that enables it to be shaped into a fabricated article and which, within its design temperature range, possesses elastomeric behavior without cross-linking during fabrication. This process is reversible and the products can be reprocessed and remolded.

10 As used herein, the terms “TPR” and “thermo plastic rubber” refer to a product made of a partially cured thermoplastic blend of monolefin copolymer rubber and polyolefin plastic disclosed in US Patent No. 3,806,558, herein incorporated by reference.

As used herein, the term “thermoset” refers to a material that has been cured using thermal curing (generally heating above 200 degrees celsius). Thermoset polymers are plastics  
15 that have been generated using heat to crosslink the molecular chains. This in turn means the process is irreversible.

As used herein, the term “nylon” refers to a family of synthetic plastic materials. Chemically, nylon is a condensation polymer made of repeating units with amide linkages between them, hence it is frequently referred to as a polyamide.

20 As used herein, the terms “TR90” and “GRILAMID” refer to a resilient frame material that is produced as a nylon 12 polymer by EMS American Grilon.

For the purpose of frame and insert fabrication, both thermoplastic and thermoset materials are suitable, although the present invention is not limited to these materials.

As used herein, the term “plastic” refers to synthetic or semi-synthetic organic  
25 condensation or polymerization products that can be molded or extruded into objects, films or fibers. Their name is derived from the fact that in their semi-liquid state they are malleable.

As used herein, the term “CR39” refers to a heat-hardening (thermo-setting) plastic made by polymerization of the diethylenglycol bis allylcarbonate. Briefly, CR39 lenses are produced, by pouring a liquid polymer into a mold of optically treated glass, yielding ophthalmic lenses with  
30 high optical qualities that are relatively scratch-resistant.

As used herein, the term “polycarbonate” refers to a thermoplastic resin. Briefly, polycarbonate lenses are manufactured by pouring the material into metal moulds at high pressures and temperatures. Polycarbonate lenses have excellent anti-impact properties, which make them suitable for sports and industrial uses, although they generally require an anti-scratch treatment.

As used herein, the term “polyurethane” refers to any of various thermoplastic polymers containing the urethane radical.

As used herein, the term “melanin” refers to a pigment found in the skin, hair, and eyes of vertebrate animals, which protects the body from damage by ultraviolet radiation from the sun.

As used herein, the term “MELANITE” refers to lenses containing synthetic melanin. In some embodiments, the present invention comprises MELANITE lenses or lenses with melanin such as those manufactured by Intercast Technologies. In particular, Intercast solubilizes melanin in CR39 to produce transparent sun lenses that spectroscopically reproduce the absorption spectrum of natural melanin. However, the present invention also encompasses lenses comprising melanin and polycarbonate or polyurethane.

For the purpose of lens fabrication, plastic lenses such as those made of CR39, polycarbonate, polyurethane and MELANITE are suitable, although the present invention is not limited to these materials.

As used herein, the term “venturi effect” refers to increases in fluid speed when a fluid is forced past a narrow or restricted area. The increased speed results in a reduction in pressure (*e.g.*, vacuum effect). Similarly, as used herein, the term “venturi tunnel” refers to a direct venting means comprising a restricted area in which a venturi effect is produced.

## DESCRIPTION OF INVENTION

Historically, eyewear has included two components, a frame and lenses. Now, with the development of the present invention, a third component has been introduced, an inner liner located conspicuously or inconspicuously between the frame and the wearer’s face. The inner liner of the present invention has been designed to substantially fit the orbital anatomical features, thus essentially closing the space between the frame and the face and greatly reducing the devastating effect of peripheral wind, moisture, solar radiation, allergens and dust that cause eyestrain, soreness, discomfort and ocular disease. The present invention benefits sports

participants and those with sensitive eyes by providing a durable and comfortable eye shelter, in the form of an anti-fogging inner liner.

#### A. Inner Liner

5           The inner liner of the present invention is a contoured anatomically molded insert that is attached to or made part of an eyewear frame, so as to essentially close the space or gap between the face and the eyewear frame. The anatomical-molding of the inner liner or insert makes it possible for the insert to substantially fit the orbital and facial anatomy. When produced as a companion product, the inner liner is attached to the eyewear frame by any suitable means  
10 including but not limited to screws, Velcro, glue, clips, and temple slips. In some embodiments, the inner liner is made of a thermoset material. In other embodiments, the inner liner is made of thermo plastic rubber (TPR) with a hardness of about 75A, and does not comprise foam or foam-like components in portions of the insert contacting the wearer's face. This is in contrast to inserts of the prior art, which have traditionally used face foam to compressibly fill the gap  
15 between the frame and the face. Importantly, since the insert is made of a flexible material, it fits both a small face in a neutral or relaxed frame position, and a large face when spread by lateral pressure on the temple bars. Thus, the insert of the present invention fits a wide range of face sizes.

          The inner liner of the present invention comprises a venting means to prevent fogging  
20 and to prevent ingress of harmful ultraviolet radiation, as well as other undesirable elements (*e.g.*, wind, dust, snow, pollen, etc.) that may damage the eye or orbital structure. In some embodiments, the venting means is located between the insert and the frame. Alternatively, in embodiments comprising a co-molded frame and insert, the venting means is located between the front of the frame and the lens. In some embodiments, the venting means is direct, while in  
25 preferred embodiments, the venting means is indirect or baffled. The venting means of the present invention comprises a filter-like material that prevents ingress of undesirable elements in some embodiments. Suitable filter-like materials include but are not limited to foam (*See, e.g.*, eyewear disclosed in U.S. Patent Nos. 5,191,364, 5,428,411, and 6,550,914, herein incorporated by reference in their entirety), porous-cloth and mesh. Moreover, to further prevent sweating and  
30 moisture build-up, in some embodiments, the inner liner comprises a serrated surface adjacent to the face.

## **B. Frame**

The frame of the present invention is produced from any suitable resilient material. In some preferred embodiments, the frame is made of a nylon polymer such as GRILAMID. As discussed above, the inner liner is either co-molded with a suitable frame or is designed to retrofit a specific existing frame. Typically the frame includes two eye apertures in which lenses are mounted. However, the present invention also encompasses frames with a single aperture or more than two apertures. For instance, as shown in FIG 6, the invention also provides frames comprising side lenses to provide wearers with substantially unhindered peripheral vision (*e.g.*, at least 140 degrees).

## **C. Lenses**

The lenses of the present invention are made of any suitable material for absorption of ultraviolet light. In some preferred embodiments, the lenses are suitable for absorption of 100% UVB and 100% UVA ultraviolet light, per the American National Standards Institute (ANSI Z80.3). Moreover, preferred lenses filter over 95% of the harmful blue and violet high energy visible light, and pass all ANSI Z87 requirements for traffic signal recognition.

Exemplary polarized lenses include but are not limited to plastic lenses such as CR39 lenses, polycarbonate lenses, polyurethane lenses, and MELANITE lenses. Lens colors include but are not limited to brown, copper, amber, light amber, grey, light silver flash and light blue flash, depending upon the wearer's anticipated usage and desire. For instance, copper lenses are high contrast lenses that allow medium true color transmission (18% VLT) for general and all around use. Grey lenses are medium contrast lenses that allow natural and true color transmission (14% VLT) for general use. Light silver and blue flash lenses are high contrast lenses with a copper base for use in snow and other bright or severe light conditions (14% VLT).

In some preferred embodiments, the lenses are noncorrective, while in other preferred embodiments, the lenses are single vision lenses that correct a single refractive need (*e.g.*, myopia). However, the invention is also suitable for use with more complex lenses, such as bifocals, trifocals and progressive addition lenses.



#### **D. Description of Figures**

Several views of an exemplary embodiment are provided in FIGS. 1-6. The present invention comprises an insert or inner liner **11** that can be attached to or co-molded to an eyewear frame **10** having temple bars **13** (FIG. 1). In some embodiments, direct or indirect venting means are provided: within the inner liner, between the inner liner and the frame, or between a co-molded frame/inner liner and at least one lens **12** (FIG. 2). In some preferred embodiments, the venting means comprises a plurality of upper vents **14** and/or a plurality of lower vents **15** (FIG. 3). The insert **11** of the present invention protects a wearer's eyes from a variety of insults by providing at least one deadspace **16** between a wearer's face and at least one eyewear lens. In some embodiments, the insert comprises one or more screw holes **17** for releasable attachment to an eyewear frame. In additional embodiments, the venting means further comprises one or more venturi tunnels **18**. As depicted in FIG. 4, the eyewear insert of the present invention comprises a front surface **19** that closely contacts the eyewear frame and a back surface **20** that substantially contacts the wearer's face (skin around the orbital area of the wearer's eyes). One embodiment of the present invention comprising a baffled venting means between an eyewear insert and an eyewear frame is provided in the view of the front surface **19** of a detached eyewear insert **11** in FIG. 5. For improved peripheral vision, some frames of the present invention comprise apertures for side lenses **23**, as well as main lenses **12** (FIG. 6). For attachment to an eyewear frame, the temple bars of the eyewear frame may comprise a hole and a screw **22**.

A second exemplary embodiment is shown in FIGS. 7-10. The venting means of the eyewear insert **11** of this embodiment comprises upper vents **14** and lower vents **15**, as well as multiple venturi tunnels **18**, upper grooves **24** and lower grooves **25** (FIG. 7). The inner liner **11** depicted in FIGS. 8 and 9 is smaller and narrower than the previous exemplary inner liner, to accommodate a smaller frame **10** such as that shown in FIG. 10.

In a third exemplary embodiment, the inner liner of the present invention is co-molded to the frame **10/11** (FIG. 11). In this embodiment, the venting means is located between the inner liner/frame combination and a single lens **12**, which substantially covers or hides the inner liner/frame component **10/11**. The venting means in this example, is a baffled venting means, whose outline is depicted by dotted lines beneath the lens of FIG. 12.

All patents mentioned in the above specification are herein incorporated by reference.

Various modifications and variations of the described invention will be apparent to those skilled in the art without departing from the scope and spirit of the invention. Although the invention has been described in connection with specific preferred embodiments, it should be understood

5 that the invention as claimed should not be unduly limited to such specific embodiments.

Indeed, various modifications of the described modes for carrying out the invention, which are obvious to those skilled in the art, are intended to be within the scope of the following claims.